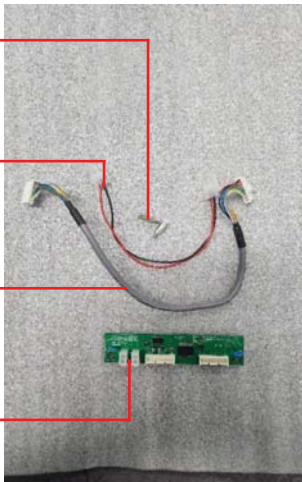
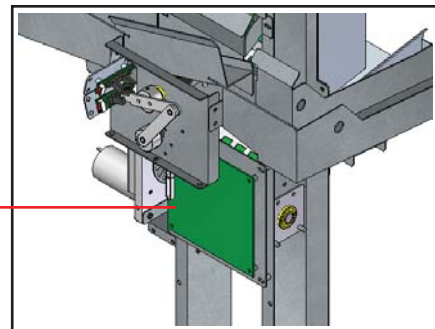


# [ HOW TO INSTALL ESD PCB ]

## \* LIST OF PARTS SUPPLIED - This is the combined quantity of 1P and 2P.

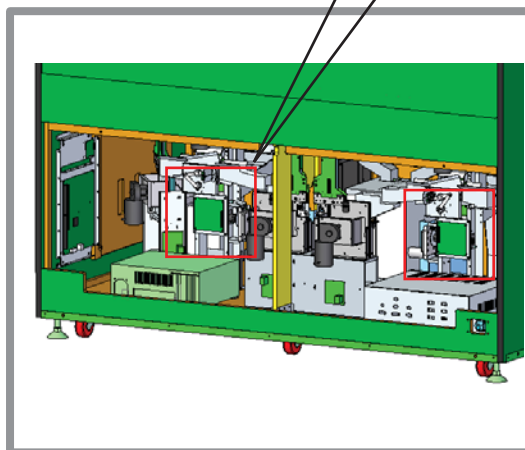
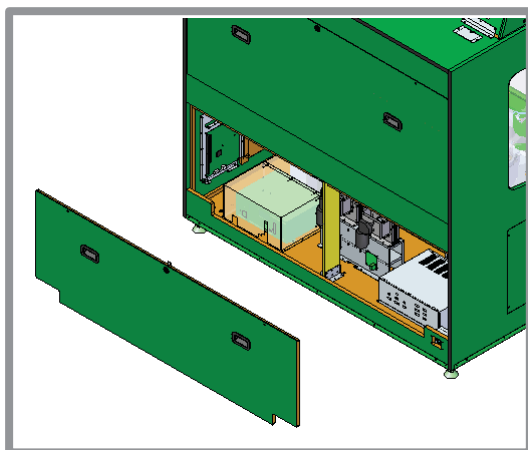
| NO | ITEM                | Q'TY | SPEC  |
|----|---------------------|------|---|
| 1  | PCB SUPPORT         | 4    |  |
| 2  | POWER CABLE WIRING  | 2    |   |
| 3  | SIGNAL CABLE WIRING | 2    |   |
| 4  | ESD PCB             | 2    |   |

[ MOTOR DRIVE PCB ]



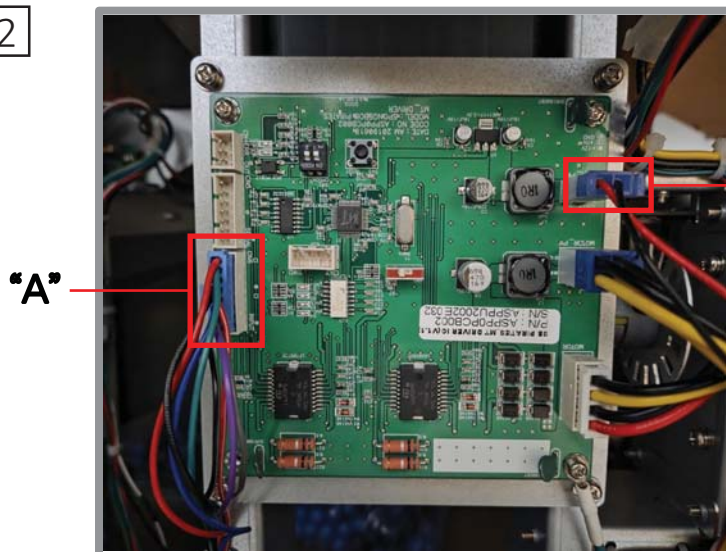
\* Please install 1 and 2P identically.

1



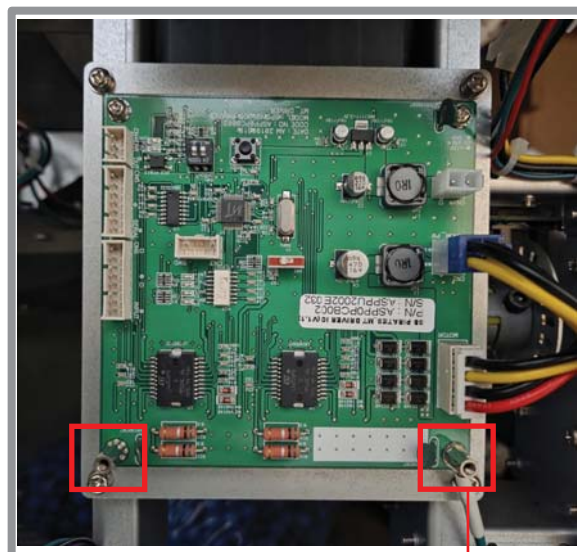
- Turn off the power, open the rear lower door (7001KEY, disassemble 2 bolts), there is a MOTOR DRIVE PCB on both sides of the BCE TOTAL PART.

2



"B"

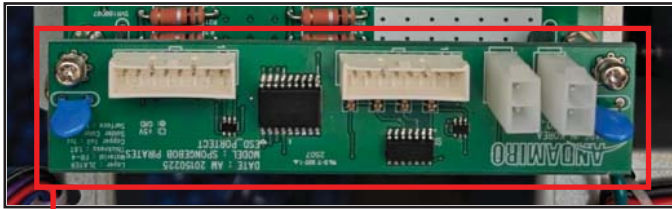
"A"



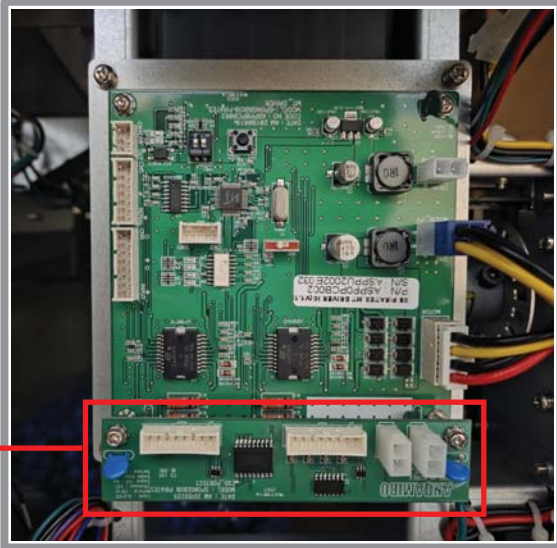
F.G wiring

- Disconnect the connector at the indicated location.  
(Connector color 1P: RED, 2P: BLUE)

- After loosening the 2 M3 bolts below, assemble the PCB SUPPORT into the corresponding hole. \* When assembling the PCB SUPPORT, please attach the F.G wiring diagram together.

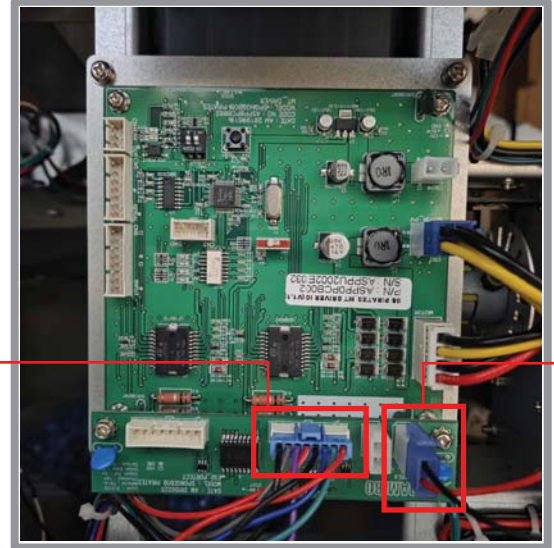


3



"A"

"B"



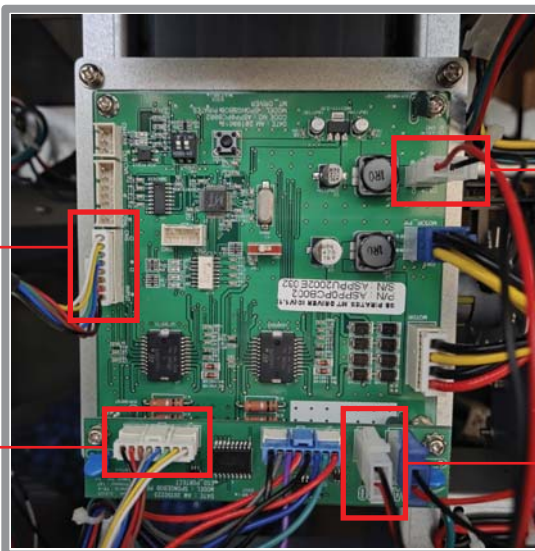
- Assemble the ESD PCB on the PCB SUPPORT with the connector facing upwards as shown in the photo.  
[M3 Bolt\_2EA]

- 2 Connect the connector separated to the indicated part.

4

SIGNAL CABLE WIRING

POWER CABLE WIRING



- Connect the supplied power cable and signal cable to the connectors at the locations indicated in the photo.

\* The wiring is identical front and back.